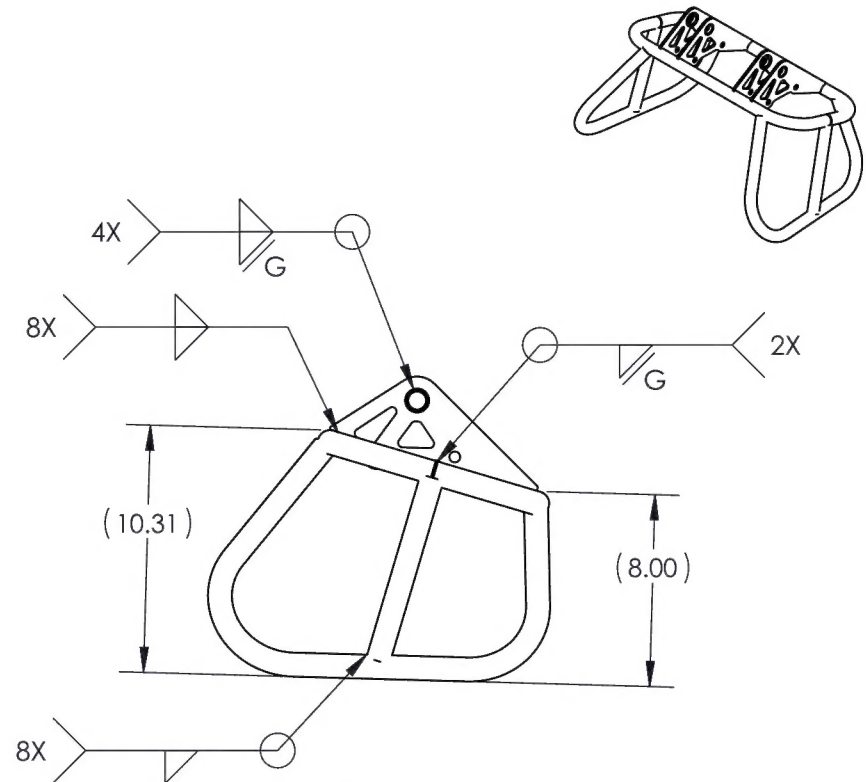
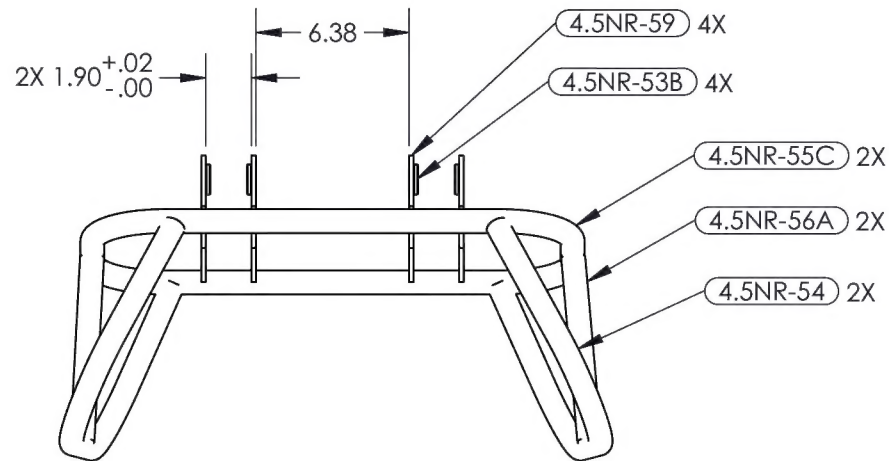


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2		AS DRAWN BY CANAM.	8/5/2013	JAG	
3	15-0360	UPDATED TO NEW DRAFTING STANDARDS, CH'D DIM WAS 2X 1.875 IS 2X 1.90 +.02 -.00. 4.5NR-58 REPLACED W/ 4.5NR-59 . 4.5NR-53A REPLACED W/ 4.5NR-53B .	11/16/2015	DPD	JAG



- NOTE:
 1. USE WELDING FIXTURE 4.5 NR FOR THIS ASSEMBLY.
 2. COPE TUBES AS NECCESARY FOR WELDING.

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS
			4.5NR-53B	4	SINGLE CAGE BOSS	1018/1020	
			4.5NR-54	2	LOWER BAR	CARBON STEEL CDS	
			4.5NR-55C	2	UPPER RING DUAL CAGE	CARBON STEEL CDS	
			4.5NR-56A	2	STIFFENER BAR	CARBON STEEL CDS	
			4.5NR-59	4	LIFTING PLATE REGULAR	1018/1020	

DART AEROSPACE	
TITLE DUAL CAGE	
DWG NO. 4.5NR-72	
REV 3	
MAT'L	DRAWN BY: CANAM
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .010 .XX ± .03 .X ± .1	HEAT TREAT FINISH POWDER COAT RED
FRACTIONS ± 1/8 ANGLES ± 1°	SPEC RAL 3000
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE 1:8	DATE 2/10/1997
SHEET 1 OF 1	